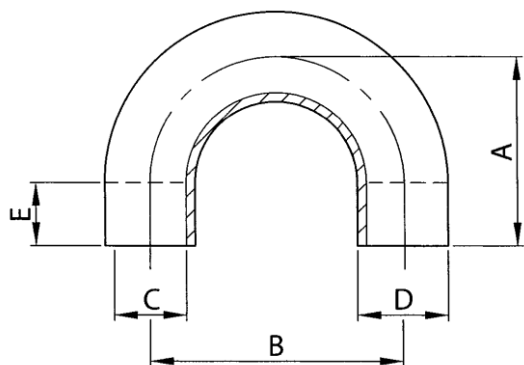


180° BEND



* E = 50.0mm for all Standards and Sizes

SMS Dimension (mm)				
Size	A	B	C	D
1"	86.5	74.0	22.4	25.4
1½"	102.0	105.0	35.1	38.1
2"	125.5	148.0	47.8	50.8
2½"	140.0	160.0	60.5	63.5
3"	147.0	167.0	72.2	76.2
4"	150.0	220.0	97.6	101.6
4"	150.0	220.0	100.4	104.0

DIN Dimension (mm)				
Size	A	B	C	D
DN12	38.0	52.0	10.0	12.0
DN18	47.0	70.0	16.0	18.0
DN22	52.0	80.0	20.0	22.0
DN28	100.0	100.0	25.0	28.0
DN34	105.0	108.0	31.0	34.0
DN40	110.0	120.0	37.0	40.0
DN52	120.0	140.0	49.0	52.0
DN70	130.0	170.0	66.0	70.0
DN85	132.5	184.0	81.0	85.0
DN101	140.0	220.0	97.6	101.6
DN104	140.0	220.0	100.0	104.0

IDF Dimension (mm)				
Size	A	B	C	D
1"	86.5	74.0	22.4	25.4
1½"	102.0	105.0	35.1	38.1
2"	125.5	148.0	47.8	50.8
2½"	140.0	160.0	60.5	63.5
3"	147.0	167.0	72.2	76.2
4"	150.0	220.0	97.6	101.6

3A Dimension (mm)				
Size	A	B	C	D
1"	86.5	74.0	22.1	25.4
1½"	102.0	105.0	34.8	38.1
2"	125.5	148.0	47.5	50.8
2½"	140.0	160.0	60.2	63.5
3"	147.0	167.0	72.9	76.2
4"	150.0	220.0	97.4	101.6